A type of documents Must be included for safe operation of personnel. NEMA Standards are required to operate. Power Quality affects reliability. Safety is a subsection of Industrial Standards. Overall Equipment Effectiveness requires fail safe. Means Time Between Failure influences the system design of networking. Regulated power supplies are included in power supplies. Low Voltage Circuits are a type of supplies. Power Supplies are connected to switching. Relays are connected to ac & dc wiring. Input/Outputs are used in structured basic. Structured Basic is used in ladder logic. Ladder Logic is used in HMI layout & design. Programmable Logic Controllers are used in HMI layout & design. HMI Layout & Design are used in motion controls. Motion Controls are connected to motors. Motors are connected to gearings. Gearings are connected to ball screws. Ball Screws are connected to motion controls. Motion Controls influences the operation of photonics. Photonics influences the success of vision systems. Vision systems are connected to mechanical elements. Mechanical elements is a type of servos. Servos are connected to stepper motors. Stepper Motors are connected to drives. Drives are connected to operation. Operation influences the selection of PLCs. Programmable Logic Controllers influences the operation of IIOT & IOT. IIOT & IOT are connected to BacNet. BacNet is connected to LonWorks. LonWorks are connected to SNMP. SNMP examples are connected to TCP/IP. TCP/IP IP addresses are connected to RS 232. RS 232 are required in networking. Networking allow protocols. Protocols allow cybersecurity. Cybersecurity affects safety requirements. Safety requirements are connected to personnel. Personnel must be equipped with PPE. PPE are required in safety. Safety is connected to dictating. Dictating is connected to safety requirements. Safety affects networking. Networking influences the system design. Industrial Standards are connected to UL. UL is connected to ETL. ETL is connected to NFPA (US). NFPA (US) is connected to HSE (EU). HSE (EU) is connected to NEC.